

Work Order ID 64866 -2



Monday, December 20, 2010 2:01:04 PM

Item ID: DSI 9535-011

Accept



Setup Start



Revision ID:

Item Name: Label Plate, 441 Basket

SPLIT 1

Stop



Start Date: 12/20/2010 Start Qty: 4.00

Required Date: 12/20/2010 Req'd Qty: 4.00

14



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

MF

Date: 10-12-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	In Stz
Draw Nbr	Revision Nbr								
DSI 9535	A								
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Photocopy blue file & type labels as per PPP DSI 9535-011 CHG001								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

S 10/12/22

for BG 10-12-20

10/12/20 (S)

S 10/12/22

(14)

Work Order ID 64866

Monday, December 20, 2010 2:01:04 PM



Page 2

Item ID: DSI 9535-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Label Plate, 441 Basket

Start Date: 12/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Package as per PPP DSI 9535-011
Location: 20

Identify and Stock

0.00

0.00

Rev Draft

10/12/22 SP (40)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/12/22 J

C210112122

Picklist Print

Monday, December 20, 2010 2:01:04 PM

Page 1

Work Order ID: 64866

Parent Item: DSI 9535-011

Parent Item Name: Label Plate, 441 Basket



Start Date: 12/20/2010

Required Date: 12/20/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S4 D4086-210 Placard, Max Load		Manufactured	No			110	Each	2.0000	1 4				12/20/2010 10 sp B64269 sp
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST117				2					
					58926			2					
S4 D4289-041 Label Plate		Manufactured	No			110	Each	0.0000	1 4				B64253 10/12/20 sp
S4 CR3213-4-02 CHERRY RIVET		Purchased	No			110	Each	100.0000	2 8				10/12/20 sp M102.369
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST312				100					
					116022			100					
S4 CR3213-4-03 rivet		Purchased	No			110	Each	174.0000	2 8				10/12/20 sp (52) M110153 (8x)
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST312				174					
					116081			100					
					19099			74					2x

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3

REF TCCA STC SH94-14
REF FAA STC SR00213NY
REF EASA STC EASA.IM.R.S.01405

REFERENCE ONLY

1.0 PUPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

2.0 INSTRUCTIONS

- 2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.2 DRILL QTY(4) $\phi 0.129$ " HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.
- 2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

3.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
		1		D4086-200	PLACARD, MAX LOAD
1				D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
	1			D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

4.0 WEIGHT AND BALANCE

THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

5.0 MAINTENANCE

MAINTAIN PER ICA-D350-607.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: NOV. 01, 2010
CERT. NO.: SH94-14
ISSUE NO.: 5

A	NEW ISSUE	MB	10.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LABEL PLATE ADDITION	NTS
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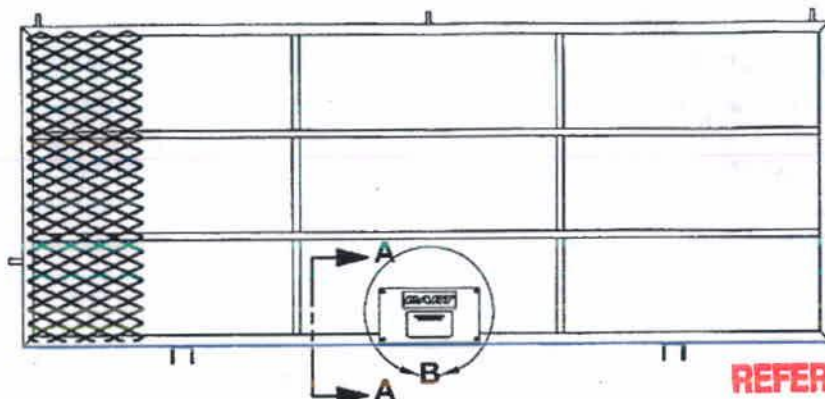
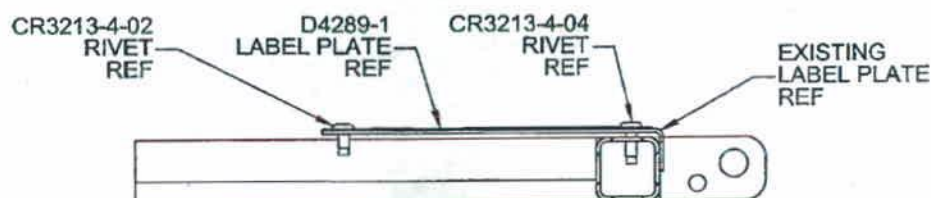
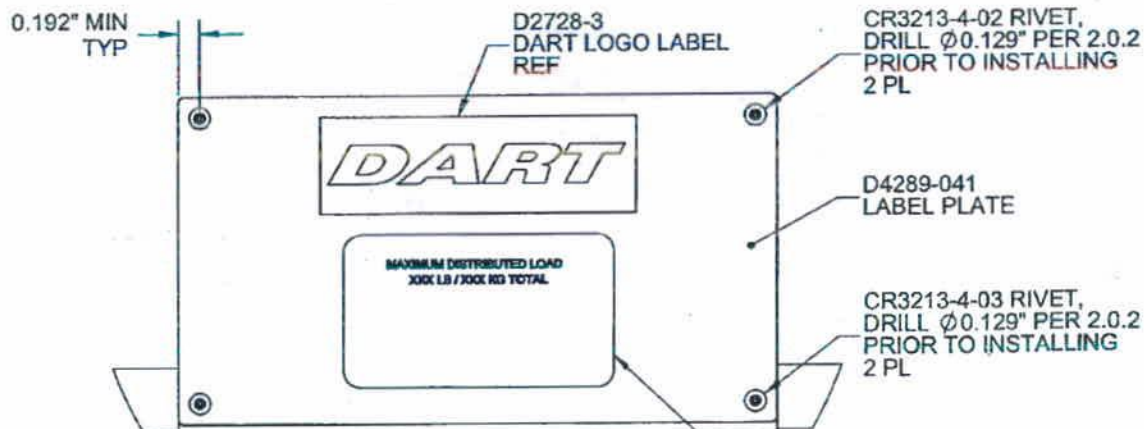


FIGURE 1: DSI-9535-01X KIT LOCATION
D4018-041 SHORT BASKET LID ASSY (350) SHOWN
D3914-041 LONG BASKET LID ASSY (350) SIMILAR



SECTION A-A
SCALE 6X



DETAIL B
SCALE 6X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

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DSI 9535	SHEET 2 OF 2
TITLE	SCALE
LABEL PLATE ADDITION	NTS

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